

# SIZE EXCLUSION CHROMATOGRAPHY OF LIGNIN IN N-N-DIMETHYLFORMAMIDE/LITHIUM BROMIDE

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## OBJECTIVES

To inspect the effect of some working conditions: temperature, LiBr concentration and sample preparation details (lignin concentration and dissolution time) on the obtained chromatographic profile.

## LIGNIN SAMPLES



ALCELL



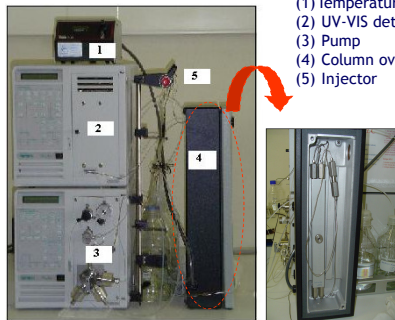
INDULIN-AT

Table 1. Properties of the technical lignins used in the SEC study

Lignin sample	Total OH (mmol/g)	Phenolic OH (mmol/g)	COOH (mmol/g)	Ash content (% w/w)
Alcell	5.26	3.81	0.23	0.05
Indulin AT	6.99	3.95	0.39	3.06

Indulin AT is a softwood lignin obtained by the kraft process (MeadWestvaco)  
Alcell is a hardwood lignin obtained by an organosolv process (Repap Enterprises)

## SEC ANALYSIS



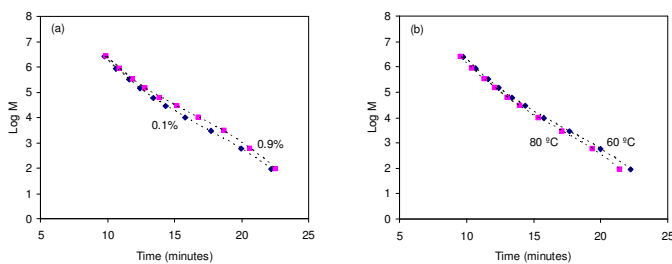
- (1) Temperature controller
- (2) UV-VIS detector
- (3) Pump
- (4) Column oven
- (5) Injector

SEC measurements were performed on VARIAN Prostar 240 liquid chromatograph equipped with a UV-VIS detector working at 280 nm. Two PLgel 5µm MIXED-D columns (300x7.5 mm) and a pre-column in series were used.

**Typical analysis conditions:** Sample concentration: 4 mg/ml; Dissolution time: 24 hours; Flow-rate: 1 ml/min; Injection volume: 20 µl.

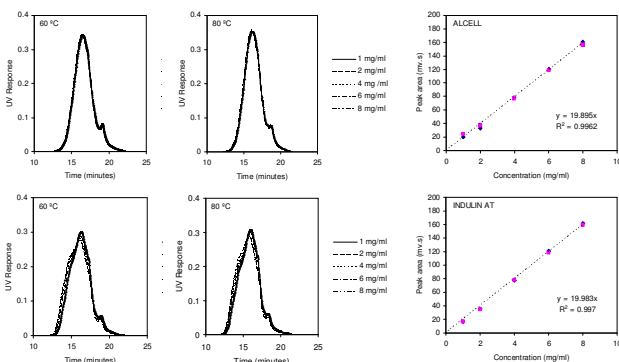
**Studied variables:** Temperature (60 and 80 °C); LiBr concentration (0.1 and 0.9 %, w/w); Sample concentration and dissolution time.

## CALIBRATION WITH PS STANDARDS



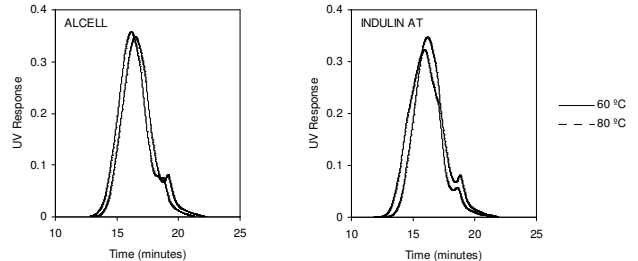
Effect of LiBr concentration at 60 °C and eluent temperature using 0.1 % LiBr.

## SAMPLE CONCENTRATION EFFECTS

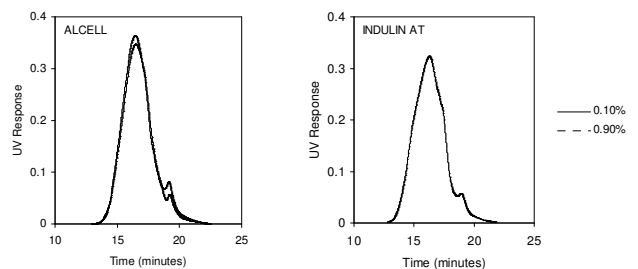


Effect of injected sample concentration on the chromatographic profile for 60 and 80 °C (LiBr concentration of 0.1%) and peak area as a function of concentration. (Squares: 60 °C; Lozenges 80 °C).

## LIGNIN ANALYSIS



Effect of temperature on the chromatographic profile of Alcell and Indulin AT (LiBr concentration of 0.1%).



Effect of LiBr on the chromatographic profile of Alcell and Indulin AT (Temperature of 60 °C).

## CONCLUSIONS

### 1. Calibration with PS standards:

- For a fixed temperature, the calibration trace shifts towards lower hydrodynamic volume as the LiBr concentration increases.

- For a fixed LiBr concentration, the calibration trace shifts towards higher hydrodynamic volume as the temperature increases.

### 2. Sample concentration effects:

- For Alcell the chromatographic profile did not change with sample concentration, whereas for Indulin AT the opposite was observed.

- For both lignins a linear dependence of the UV response as a function of temperature was observed. Moreover, the achieved response factor is approximately the same (19.90 for Alcell and 19.98 for Indulin AT).

### 3. Dissolution time:

- For Alcell the used dissolution time prior to analysis did not influence the chromatographic profile. This lignin could be inject just after sample preparation.

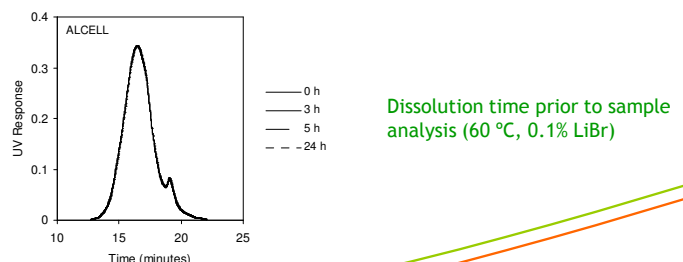
### 4. Lignin analysis:

- For Alcell the chromatographic profile as a function of temperature and ionic strength can be analysed considering only hydrodynamic volume contributions.

- For Indulin AT some differences were found that pointed out for the presence of association phenomena.

- Alcell lignin in DMF/LiBr can be used as a suitable model system to perform molecular weight investigations, particularly those dealing with comparative studies using different characterization techniques.

## DISSOLUTION TIME



Dissolution time prior to sample analysis (60 °C, 0.1% LiBr)