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AND SUSTAINABILITY

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WELCOME

In recent years, the manufacturing processes have undergone a profound transformation, driven by the rapid evolution of additive manufacturing (AM) technologies. What began as a tool primarily for prototyping through stereolithography has now expanded into a versatile and innovative field capable of producing functional, end-use components across a wide range of industries. From fused deposition modeling (FDM) to selective laser melting (SLM) and beyond, AM has unlocked new possibilities in design, material utilization, and production efficiency. Today, additive manufacturing encompasses an extensive array of materials, including metals, polymers, paper, and even biological tissues, enabling applications that span from the mechanical industry to the biomedical sector.

One of the most compelling aspects of additive manufacturing is its potential to drive sustainability in modern production processes. Unlike traditional subtractive methods, which often generate significant material waste, AM builds components layer by layer, minimizing excess material and promoting resource efficiency. Furthermore, the ability to use eco-friendly and recyclable materials aligns with global efforts to reduce environmental impact. AM also supports the production of complex, customized parts on demand, reducing the need for large inventories and long-distance transportation, thereby lowering carbon emissions. By optimizing resource use and enabling more efficient production cycles, additive manufacturing is emerging as a cornerstone of sustainable manufacturing practices.

This proceeding book arrests the latest advancements, challenges, and opportunities in the field of additive manufacturing, with a particular focus on its transformative potential and contributions to sustainability. The works presented here reflect the interdisciplinary nature of AM, showcasing innovative techniques, materials, and applications that are shaping the future of manufacturing. From cutting-edge research to real-world case studies, this collection aims to inspire further exploration and collaboration, driving the adoption of additive manufacturing as a key enabler of sustainable industrial progress. We invite readers to probe into these pages and discover how AM is not only redefining manufacturing but also paving the way for a more sustainable and efficient future.

The IWAM 2024 Organizing Committee,

João Rocha

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A Review of Best Methods for 3D Scanning and Modeling of Terrain and Buildings Using Drones and Photogrammetry

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ABSTRACT

Recent advancements in drone technology and photogrammetry have revolutionized the field of 3D terrain and building modelling. Drones equipped with photogrammetric software provide efficient, accurate, and cost-effective solutions for capturing high-resolution 3D models of both natural and urban environments. This literature review consolidates research on best practices for terrain and building scanning using drones and photogrammetry, focusing on methodologies, integration of technologies, challenges, and future directions. Additionally, the review explores applications in urban planning, environmental monitoring, disaster management, and heritage preservation.

Keywords: Drone Technology; Photogrammetry; 3D Modelling; Urban Planning.

INTRODUCTION

The rapid growth in the use of drones, also known as Unmanned Aerial Vehicles (UAVs), for 3D scanning and modelling has been transformative in numerous fields, from construction and urban planning to environmental science and archaeology. Photogrammetry, a well-established method for creating 3D models from 2D images, has benefited immensely from drone technology, as drones can capture aerial imagery quickly, accurately, and at relatively low costs compared to traditional methods like terrestrial laser scanning and LiDAR (Light Detection and Ranging).

The advantages of UAVs combined with photogrammetry are numerous, particularly in terms of flexibility, scalability, and cost. Unlike ground-based methods, drones can easily cover large, hard-to-access areas, capturing images from different angles to create detailed 3D reconstructions. This literature review aims to synthesize current research and best practices in drone-based photogrammetry, while exploring both its potential and limitations in various real-world applications.

TECHNOLOGICAL FOUNDATIONS OF 3D SCANNING USING DRONES AND PHOTOGRAMMETRY

Photogrammetry

Photogrammetry is a method used to obtain reliable measurements from images, typically photographs. The science behind photogrammetry involves using geometric relationships

between image points to calculate 3D coordinates. Historically, photogrammetry has been used in cartography, but the integration of photogrammetric techniques with drone technology has opened new possibilities for 3D terrain modelling and architectural reconstructions [1].

Key methods in photogrammetry include:

- **Structure-from-Motion (SfM):** A technique that aligns multiple overlapping images to reconstruct a scene in 3D by computing the camera position and orientation.
- **Multi-View Stereo (MVS):** A complementary technique to SfM, used to densify the sparse point clouds produced by SfM, enabling the generation of high-resolution 3D models.

LiDAR vs. Photogrammetry

LiDAR and photogrammetry are often compared in terms of their suitability for different types of 3D modelling projects. LiDAR uses laser pulses to measure distances, making it particularly effective for capturing precise terrain data, even in dense vegetation or low-light conditions. Photogrammetry, in contrast, relies on images captured from multiple angles, making it better suited for high-detail visual models.

However, LiDAR systems are significantly more expensive than photogrammetry, and photogrammetry is usually preferred for large-scale projects that do not require the ultra-high precision that LiDAR provides [2].

Technology	Strengths	Weaknesses
LiDAR	High precision; effective in low-light or dense vegetation	High cost; complex data processing
Photogrammetry	Lower cost; can generate highly detailed visual models	Sensitive to lighting conditions; less effective in dense vegetation

Drones in Photogrammetry

Drones are equipped with cameras and, in some cases, additional sensors such as GPS and Inertial Measurement Units (IMUs), which help in determining the exact position and orientation of the images taken. This combination allows drones to collect detailed, georeferenced data that can be processed into 3D models using photogrammetric software.

Drones can fly predefined routes, capturing images with consistent overlap and coverage, which is essential for building accurate models. Many modern drones are also equipped with high-resolution cameras that significantly improve the quality of the final model.

Key elements of a successful drone-based photogrammetry project include:

- **Flight planning:** Determining the optimal altitude, camera angle, and image overlap to capture all necessary details.

- **Data acquisition:** Ensuring the images are captured under appropriate lighting and weather conditions to avoid distortions such as shadows or glare.
- **Processing software:** Using tools such as Pix4D, Agisoft Metashape, or OpenDroneMap to process the images into a 3D point cloud.

BEST PRACTICES IN 3D SCANNING OF TERRAIN AND BUILDINGS

Data Acquisition Techniques

The data acquisition stage is perhaps the most crucial in the entire photogrammetric process, as it directly impacts the accuracy and quality of the final model. Several factors must be considered, including flight altitude, image overlap, and weather conditions.

Studies have shown that flight altitude directly affects the level of detail captured, with lower altitudes resulting in more detailed models. However, this must be balanced against the area that can be covered in a single flight. Image overlap should typically be 60-80% to ensure that sufficient points of interest are captured in multiple images, enabling the photogrammetry software to reconstruct the 3D model [3] accurately.

Additionally, lighting conditions can have a significant impact on the quality of the images captured. Overcast conditions are often ideal for aerial photography as they reduce harsh shadows that can interfere with the photogrammetric process. Poor lighting, on the other hand, can result in blurry or low-contrast images, which will affect the accuracy of the model.

Image Processing and Photogrammetry Software

Once data has been acquired, the next step is image processing, which involves turning the 2D images into a 3D point cloud. This process is typically carried out using specialized photogrammetry software such as Agisoft Metashape, Pix4D [4], or DroneDeploy.

The most widely used algorithm for this purpose is Structure-from-Motion (SfM), which aligns the images by identifying common points across multiple images. This results in a sparse 3D point cloud, which can be densified using Multi-View Stereo (MVS). The final point cloud is then used to generate a textured 3D mesh, which can be further processed for visualization or analysis.

CHALLENGES IN DRONE-BASED PHOTOGRAMMETRY

Despite its many advantages, drone-based photogrammetry is not without its challenges. The primary issues relate to the accuracy of the models generated and the time required for processing. Environmental factors, such as the presence of reflective surfaces (e.g., water bodies) or dense vegetation, can distort the final models. Similarly, poor lighting conditions, such as excessive shadows or glare, can negatively impact the quality of the data collected [5].

Another significant challenge is processing time. While photogrammetry has made significant strides in reducing the time required to process large datasets, it remains a time-consuming process, particularly for large areas or highly detailed models. Recent advancements in cloud computing have alleviated some of these issues, allowing for faster processing of large datasets [6].

APPLICATIONS IN TERRAIN AND BUILDING MODELING

Urban Planning and Architecture

Drones and photogrammetry have found significant applications in urban planning and architecture, where accurate and detailed 3D models of buildings and landscapes are needed. Drones can capture high-resolution images of urban environments, which can then be processed into 3D models for use in architectural design, building inspections, and infrastructure planning [7].

In particular, Building Information Modeling (BIM) has benefited from the use of drones, allowing for the integration of detailed 3D models into larger datasets that can be used to monitor construction progress or simulate the effects of new developments on the surrounding area.

Environmental Monitoring and Disaster Management

Drones have also become indispensable tools for environmental monitoring, where they are used to map landscapes, monitor vegetation growth, and assess land-use changes. In disaster management, drones equipped with photogrammetric capabilities can quickly capture images of affected areas, allowing for the creation of detailed 3D models that can be used to assess damage and plan recovery efforts [8].

RECENT ADVANCES AND FUTURE TRENDS

Autonomous Drones and AI Integration

One of the most promising recent developments in drone photogrammetry is the integration of artificial intelligence (AI) and autonomous drones. AI-driven drones can fly autonomously, without the need for a human operator, which reduces the time and effort required to capture large areas. These drones can also make real-time decisions, such as adjusting their flight paths to avoid obstacles or changing weather conditions [9,10]. In addition, AI is being used to improve the accuracy of photogrammetric models by automating the feature extraction process, reducing the need for manual intervention.

Cloud Computing and Real-Time Processing

The use of cloud computing in photogrammetry has also expanded rapidly. Cloud-based platforms such as DroneDeploy and Pix4D Cloud allow users to upload their data for processing, eliminating the need for powerful local hardware. These platforms can process data quickly and return results in real-time, which is particularly useful in time-sensitive applications such as disaster management.

CONCLUSION

Drone-based photogrammetry offers numerous advantages for 3D terrain and building modeling, providing a flexible, cost-effective, and scalable solution for capturing detailed 3D models. While challenges such as environmental factors and processing times remain, advances in AI, autonomous drones, and cloud computing promise to address these issues and further expand the capabilities of photogrammetry. As technology continues to evolve, drone-based 3D

scanning is likely to become even more integral to fields such as urban planning, environmental monitoring, and disaster management.

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