

Rapid screening of fumonisins in maize using near-infrared spectroscopy (NIRS) and machine learning algorithms

Bruna Carbas^{a,b}, Pedro Sampaio^{a,c,d}, Sílvia Cruz Barros^a, Andreia Freitas^{a,e},
Ana Sanches Silva^{a,f,g}, Carla Brites^{a,c,*}

^a National Institute for Agricultural and Veterinary Research (INIAV), I.P., Av. Da República, Quinta do Marquês, 2780-157 Oeiras, Portugal

^b Centro de Investigação de Montanha (CIMO), Instituto Politécnico de Bragança, Campus de Santa Apolónia, 5300-253, Bragança, Portugal

^c GREEN-IT Bioresources for Sustainability, ITQB NOVA, Av. da República, 2780-157 Oeiras, Portugal

^d Computação e Cognição Centrada nas Pessoas, Lusófona University, Campo Grande, 376, 1749-019 Lisboa, Portugal

^e Associated Laboratory for Green Chemistry of the Network of Chemistry and Technology, LAQV, REQUIMTE, R.D. Manuel II, 4051-401 Porto, Portugal

^f University of Coimbra, Faculty of Pharmacy, Coimbra, Azinhaga de Santa Comba, 3000-548 Coimbra, Portugal

^g Centre for Animal Science Studies (CECA), University of Porto, Porto, Portugal

ARTICLE INFO

Keywords:

Maize
Fumonisin B1
Fumonisin B2
Predictive models, NIR spectroscopy,
chemometrics, artificial neural network

ABSTRACT

Fumonisin occurrence in maize represents a significant global challenge, impacting economic stability and food safety. This study evaluates the potential of near-infrared (NIR) spectroscopy combined with chemometric algorithms to detect fumonisins in maize. For fumonisin B1 (FB1) and B2 (FB2) levels were developed predictive NIR models using partial least squares (PLS) and artificial neural networks (ANN). PLS models demonstrated strong correlation coefficient (R^2) values of 0.90 (FB1), 0.98 (FB2), and 0.91 (FB1 + FB2) for calibration, with ratio of prediction to deviation (RPD) values ranging 2.8–3.6. Similarly, ANN models showed good predictive performance, particularly for FB1 + FB2, with $R = 0.99$, and the root means square error (RMSE) of 131 $\mu\text{g}/\text{kg}$ for calibration; and $R = 0.95$, RMSE = 656 $\mu\text{g}/\text{kg}$ for validation.

These findings underscore the efficacy of NIR spectroscopy as a rapid, non-destructive tool for fumonisin screening in maize, with chemometric algorithms enhancing model accuracy, offering a valuable method for ensuring food safety.

1. Introduction

Maize (*Zea mays* L.) is a globally significant cereal crop, but its high susceptibility to fungal infections—caused by *Penicillium* spp., *Fusarium* spp., *Aspergillus* spp., and *Alternaria* spp.—throughout growth, harvest, storage, and processing stages being significant challenges (Nada et al., 2022; Price et al., 2024). These infections often lead to the production of mycotoxins, secondary metabolites that are harmful to human and animal health (Shi et al., 2023). Among the most prevalent mycotoxins in maize are aflatoxins (AFB1, AFB2, AFG1, and AFG2), fumonisins (FB1, FB2, and FB3), zearalenone (ZEN), deoxynivalenol (DON), T-2 toxin (T-2 and HT-2), and ochratoxins (OTA) (Udomkun et al., 2017).

The Food and Agriculture Organization (FAO) estimates that 25 % of the global food supply is contaminated with mycotoxins (Guan et al.,

2022), with cereals accounting for over 10 % of global aflatoxin exposure (Eskola et al., 2020). Aflatoxins, produced primarily by *Aspergillus flavus* and *A. parasiticus*, are highly toxic and carcinogenic and AFB1 is the most prevalent aflatoxin in maize crops (Udomkun et al., 2017). In a study of maize samples from Tanzania, aflatoxins were detected in 69 % of the 52 maize samples analyzed, with 33 % of these samples exceeding the permitted limit ($> 10 \mu\text{g}/\text{kg}$). The mean concentrations of aflatoxins in the maize samples ranged from 1.6 to 86.6 $\mu\text{g}/\text{kg}$ (Kibwana et al., 2023). Fumonisin, with maize contamination rates reported to approach nearly 70–80 % in some studies (Li et al., 2024) are primarily produced by *Fusarium verticillioides* and *F. proliferatum*, with FB1 being the predominant toxin, accounting for up to 70 % of the total fumonisin contamination in maize flour (Damiani et al., 2019). Between 2012 and 2019, approximately 20 % of the 98 maize samples tested in Spain

* Corresponding author at: National Institute for Agricultural and Veterinary Research (INIAV), I.P., Av. Da República, Quinta do Marquês, 2780-157 Oeiras, Portugal.

E-mail addresses: bruna.carbas@ipb.pt (B. Carbas), pedro.sampaio@ulusofona.pt (P. Sampaio), silvia.barros@iniav.pt (S.C. Barros), andrea.freitas@iniav.pt (A. Freitas), asanchessilva@ff.uc.pt (A.S. Silva), carla.brites@iniav.pt (C. Brites).

<https://doi.org/10.1016/j.fochx.2025.102351>

Received 11 February 2025; Received in revised form 5 March 2025; Accepted 6 March 2025

Available online 10 March 2025

2590-1575/© 2025 The Authors. Published by Elsevier Ltd. This is an open access article under the CC BY-NC-ND license (<http://creativecommons.org/licenses/by-nc-nd/4.0/>).

exhibited FB1 + FB2 levels exceeding the permitted limit ($> 4000 \mu\text{g}/\text{kg}$) (Tarazona et al., 2020). In Brazil, 12 % of the 148 samples showed FB1 + FB2 concentrations above the limit ($> 5000 \mu\text{g}/\text{kg}$) (Oliveira et al., 2015), while in South Korea, the occurrence of FB1 + FB2 was below the established limits (Woo et al., 2024). DON, a trichothecene mycotoxin produced by *Fusarium graminearum* and *F. culmorum* (Kos et al., 2017), contaminates 10–86 % of maize, often co-occurring with derivatives such as DON-3-glucoside (Nathanail et al., 2015), varying 13.43–123.15 $\mu\text{g}/\text{kg}$ in maize (Woo et al., 2024). T-2 toxin is primarily produced by *Fusarium tricinctum*, *Fusarium sporotrichioides*, and *Fusarium poae*. It is widely detected in 28 % of maize samples, with concentrations ranging from 0.51 to 56.61 $\mu\text{g}/\text{kg}$ (Guo et al., 2024). ZEN and OTA, produced by *Fusarium* and *Aspergillus* species respectively, are also frequently detected, with contamination rates of 50 % and 60 % reported in maize (Mazaheri, 2023). In Kenya, 18 % of the 480 maize samples tested between 2018 and 2020 displayed ZEN levels exceeding 1000 $\mu\text{g}/\text{kg}$ (Kagot et al., 2022). The mean levels of OTA in maize samples ranged from not detected (nd) to 318 $\mu\text{g}/\text{kg}$ (Kos et al., 2020).

Detecting mycotoxins across various stages of the maize supply chain is essential for ensuring food safety, reducing economic losses, and mitigating public health risks (Nada et al., 2022). Therefore, there is an urgent requirement for fast, non-destructive and accurate methods for detection and quantification of mycotoxins occurrence in maize grains (Camardo Leggieri, Mazzoni, Fodil, et al., 2021).

Conventional analytical techniques such as high-performance liquid chromatography (HPLC) (Hoppe et al., 2024), high-performance liquid chromatography–tandem mass spectrometry (HPLC-MS/MS) (Guan et al., 2022), ultra-high-performance liquid chromatography–tandem mass spectrometry (UHPLC-MS/MS) (Guo et al., 2024), ultra-high-performance liquid chromatography–tandem time-of-flight mass spectrometry (UHPLC-ToF-MS) (Silva et al., 2019), enzyme-linked immunosorbent assay (ELISA) (Tong et al., 2021) and immunoassays (Freitas et al., 2019) offer high sensitivity and accuracy but are expensive, time-consuming, and require skilled operators and complex sample preparation.

Recent advancements in non-destructive methods have shown promise for faster, cost-effective detection of mycotoxins (Zhao et al., 2024). Techniques such as hyperspectral imaging (Kim et al., 2023), aptamer sensors (Nirala et al., 2025; Y. Wang et al., 2025), immunoassays based on inner filter (Hu Jiang et al., 2023), immunochromatography assay (Chen et al., 2023), and artificial olfactory sensors (Qu et al., 2024) provide innovative alternatives. Among these, near-infrared (NIR) spectroscopy stands out for its rapid, non-destructive nature, eco-friendly, and reagent-free analysis of chemical properties (Chavez et al., 2022; Shen et al., 2022). NIR operates in the 12,000–4000 cm^{-1} range, utilizing the absorption of specific wavelengths by chemical bonds (e.g., C–H, O–H, N–H) to reveal the molecular composition of samples (Shen et al., 2022) and this technique has been evaluated for its potential in detecting mycotoxins (Bailly et al., 2024). The complexity of NIR spectra, resulting from overlapping peaks, necessitates the use of advanced chemometric tools to extract meaningful data.

Partial least squares (PLS), a widely used linear regression method, has been applied for detecting aflatoxins (Bailly et al., 2024), ZEA (Tyska et al., 2021), fumonisins (Shen et al., 2022) and DON (Smeesters et al., 2016) in maize. In two studies, PLS algorithm was applied for development of predictive models for FB1 + FB2 quantification in maize, with R^2 ranging 0.80–0.90 and RPD 3.0–3.3 (Shen et al., 2022). Artificial neural networks (ANNs), which excel at modelling complex nonlinear relationships, are increasingly recognized as a powerful tool for predictive modelling of mycotoxin contamination (Acquarelli et al., 2017). Although ANN has been considered highly effective for extracting insights from nonlinear and imprecise data, its application in developing predictive models for mycotoxin occurrence in maize remains limited.

This study aims to evaluate the application of NIR spectroscopy as a rapid, non-destructive method for detecting and quantifying individual fumonisin B1, fumonisin B2, and their sum (B1 + B2). By developing

multivariate models using both PLS and ANN algorithms for the first time, this research seeks to enhance the efficiency and accuracy of fumonisin detection, contributing to improved food safety monitoring within maize supply chains.

2. Material and methods

2.1. Sampling

One hundred and fifty maize samples were collected from various farms in the Tagus Valley region between 2018 and 2020 to monitor mycotoxin levels. The entire maize field was harvested at maturity (17–19 % moisture), and sampling was carried out directly in the field from the harvester tank using a vertical segmented probe with seven chambers. This method allowed maize to be collected from different depths, ensuring a representative sample. Approximately 3 kg of maize was harvested from each field variety, and 1 kg was fully milled to guarantee homogeneity. All maize grains were dried until 11–13 % of moisture content in an oven (Memmert UFB 400, Germany). The grinding of each sample was standardized and performed in a Retsch rotor mill (SK300), with a particle size of approximately 1.00 mm in diameter. Each maize flour sample was stored in polypropylene bag at $-20 \text{ }^\circ\text{C}$ until fumonisins extraction.

2.2. Mycotoxin analysis

2.2.1. Extraction

The extraction's maize sample were done as described by Silva et al. (2019), using 80 % (v/v) acetonitrile for 1 h at 110 rpm on an orbital shaker (Uetze/Hänigsen, Germany). After two centrifugations at 3000 rpm for 10 min, the supernatants were combined. The supernatant was diluted with ultra-pure water (1,1 ratio) and then filtered.

2.2.2. Detection and quantification

Ultra-High Performance Liquid Chromatography combined with Time-of-Flight Mass Spectrometry (UHPLC-ToF-MS) (Shimadzu, Japan) equipped with an electrospray ion source, in positive ionization mode (ESI+) was used to perform the fumonisins analysis. The method and gradient program used was described and validated previously by the authors Silva et al., 2019, with a mobile phase of formic acid and acetonitrile. The flow rate of 0.5 mL/min, and a Zorbax Eclipse Plus C18 column. Fumonisin showed a limit of detection (LOD) 62.5 $\mu\text{g}/\text{kg}$ and the limit of quantification (LOQ) of 125 $\mu\text{g}/\text{kg}$, respectively.

2.3. Near infrared spectroscopy

Near infrared spectra (NIR) of maize flours were collected using a transfection MPA apparatus (Bruker Optics, Ettlingen Germany), through the diffuse reflectance integrating sphere. Approximately 5 g of maize flour was placed into the specific NIR container and compacted to achieve a consistent packing density, after which the spectrum was measured. NIR spectra of samples were recorded within the range of 12,000–4000 cm^{-1} , using a spectral resolution of 16 cm^{-1} and averaging 16 scans. The wavenumber range was divided into 1154 data points, with each interval corresponding to 6.93 cm^{-1} .

2.4. Multivariate analysis

2.4.1. Partial least squares

The preprocessed spectra were correlated with analytical values to develop calibration models for fumonisin B1 (FB1), fumonisin B2 (FB2), and their sum (FB1 + FB2) in maize using partial least squares (PLS) regression. The PLS method, based on latent variables (LVs) (Wold et al., 2001), reduces the original spectral data into a smaller set of factors through linear combinations, which are then used in regression analysis to generate a predictive equation. To improve model accuracy, various

techniques were applied to eliminate irrelevant spectral variables, ensuring that only the most relevant contribute to the calibration process. This multivariate calibration approach establishes a predictive model linking spectral features (wavenumbers) to target properties (parameter values). However, spectral noise and other interfering factors can negatively impact the model, leading to calibration and prediction errors (Wold et al., 2001).

A total of 150 samples were divided into calibration (75 %) and validation (25 %) datasets to develop and assess the models. The performance of the final PLS calibration and validation models was evaluated using the root mean square error of calibration (RMSEC), root mean square error of prediction (RMSEP), and the correlation coefficient (R). The optimal combination of spectral regions and second-derivative preprocessing was selected based on the model with the lowest RMSEC and RMSEP, the highest R, and the minimal number of latent variables (LVs) while still capturing sufficient data variance. The predictive ability of the model was further assessed using the ratio of prediction to deviation (RPD), where $RPD \geq 2.5$ indicates suitability for quantitative prediction, and $RPD \geq 3$ signifies excellent predictive accuracy (Hui Jiang et al., 2021).

2.4.2. Artificial neural network (ANN)

The input, hidden, and output layers are components of the ANN. The factors assessed are represented by the number of nodes in the input layer, whereas the classes are associated with the number of neurons in the output layer. Each neuron in the hidden and output layer was linked to every node in the layer above it via a corresponding numerical weight. Initial information is received by the input layer, processed by the hidden layer, and connected to the model's outcomes by the output layer (Inglis et al., 2024).

Multilayer perceptron (MLP) is a neural network architecture used for regression models, namely for backpropagation learning algorithms, being usually used for prediction and classification. A hyperbolic tangent sigmoid transfer function was used at the input layer and the hidden layer, and a pure line transfer function was used at the output layer. A total of 61 spectra out of 133 spectra were used for training, and the rest were equally divided for validation and testing (20 spectra). Multilayer feed-forward has been trained with the Broyden-Fletcher-Goldfarb-Shanno (BFGS) learning algorithm (200 epoch). The number of neurons in the hidden layer was optimized in an early stop learning procedure. The best topology of the ANNs was searched using the training, validation, and testing data sets. According to the correlation coefficient determination (R^2) and root mean square error (RMSE) values, the best ANNs models were developed.

For backpropagation algorithm implementation, the hyperbolic tangent function was used (tansig). During the ANN development, the Levenberg-Marquardt algorithm, derived from Newton's method, was designed for minimizing functions that are sums of nonlinear functions. The Broyden-Fletcher-Goldfarb-Shanno (BFGS) algorithm, usually used for nonlinear least squares, creates a training multilayer perceptron algorithm (BFGS/AG).

2.5. Statistical analysis

The fumonisins levels were measured in triplicate, for processing of results was using the PeakView™ and MultiQuant™ (SCIEX, Foster City, CA, USA) software. The PLS and ANN models were developed and evaluated using MATLAB® software (R2023a) (MathWorks, Inc., Massachusetts, USA).

3. Results and discussion

3.1. Mycotoxins occurrence in maize samples

The levels of fumonisins detected in 150 maize samples are summarized in Table 1. Only fumonisins (B1 and B2) contamination were

Table 1

Descriptive statistics of fumonisins levels in maize samples.

	Mean	Min.	Max.	SD
FB1 (µg/kg)	899	62.5	4000	996
FB2 (µg/kg)	426	62.5	2861	598
FB1 + FB2 (µg/kg)	1275	62.5	5915	1198

SD- standard deviation

observed in tested maize samples, inducing the development of predictive models only for fumonisins.

FB1 levels ranged from 62.5 µg/kg to 4000 µg/kg, with a mean value of 899 µg/kg. FB2 concentrations varied between 62.5 µg/kg levels and 2861 µg/kg, with a mean of 426 µg/kg. In comparison, lower levels of FB1 (75.8–499.6 µg/kg) and FB2 (14.2–98.1 µg/kg) were reported in maize collected in South Korea (Woo et al., 2024). Higher levels were found in Spain, with FB1 ranging from nd to 5903 µg/kg and FB2 from nd to 740.1 µg/kg (García-Díaz et al., 2020). Similar mean values were observed for FB1 (765 µg/kg) and FB2 (562 µg/kg) at harvest in Nigeria (Liverpool-Tasie et al., 2019), while in Serbia, FB1 levels ranged from 192 to 4253 µg/kg and FB2 from 72 to 3118 µg/kg in 2015 (Kos et al., 2020). The combined FB1 + FB2 levels averaged 1275 µg/kg, with a maximum of 5915 µg/kg, which is lower than the levels found in maize harvested from various regions of Brazil, where FB1 + FB2 ranged from 62.4 to 10,080 µg/kg, with a mean of 2204 µg/kg (Oliveira et al., 2017). These variations in mycotoxin levels have been linked to factors such as climate conditions, agronomic practices, fungal activity, crop variety selection, and genetic factors. Approximately 5 % of our tested samples exceeded the European Union maximum tolerable limit for FB1 + B2 (< 4000 µg/kg), while about 10 % of the samples showed fumonisin levels at the limit of detection (62.5 µg/kg).

3.2. Spectral analysis of maize samples

Representative NIR spectra from fumonisin-contaminated and non-contaminated maize samples are shown in Fig. 1. The full raw NIR spectra (12,000–4000 cm^{-1}) are displayed in Fig. 1a, while a selected region (4100–8600 cm^{-1}) highlighting key spectral differences is shown in Fig. 1b.

The spectral differences likely reflect compositional and property variations due to fungal presence, metabolic activities, and associated changes in maize (Bailly et al., 2024). Fungal infestation in maize grains leads to a reduction in essential nutrients such as proteins, fats, and vitamins, resulting in spectral modifications, which can be detected by NIR using mathematical techniques to enhance relevant information. As a result of the investigation, the most significant spectral ranges for fumonisins are between 4000 and 8000 cm^{-1} (Tyska et al., 2021). Major absorption peaks were observed at 8333 cm^{-1} , 6803 cm^{-1} , and 5263 cm^{-1} , corresponding to the combination and overtone vibrations of C–H, O–H, and N–H bonds, which indicate maize chemical composition. The spectral bands around 10,000 cm^{-1} are linked to the second overtone of O–H stretching, primarily associated with starch (Tao et al., 2019).

The absorbance peaks at 6803 cm^{-1} are attributed to the first overtone of O–H stretching in carbohydrates and N–H stretching in proteins in maize (Liu, Deng, et al., 2022). Peaks near 8333 cm^{-1} correspond to the overtone of C groups or the second overtone of C–H stretching in C–H groups, associated with fatty acids, fats, and chitin—an essential component of fungal cell walls (Shen et al., 2022). Additionally, the feature at 6803 cm^{-1} represents the first overtone of O–H functional groups, along with C–H stretching and deformation. These functional groups are present in various biologically significant molecules, such as carbohydrates and proteins, and are associated with mycotoxins (Liu, He, et al., 2022). The absorption peak at 5263 cm^{-1} arises from O–H combinational vibrations, which are traditionally used to assess moisture content in biological samples. This peak also carries

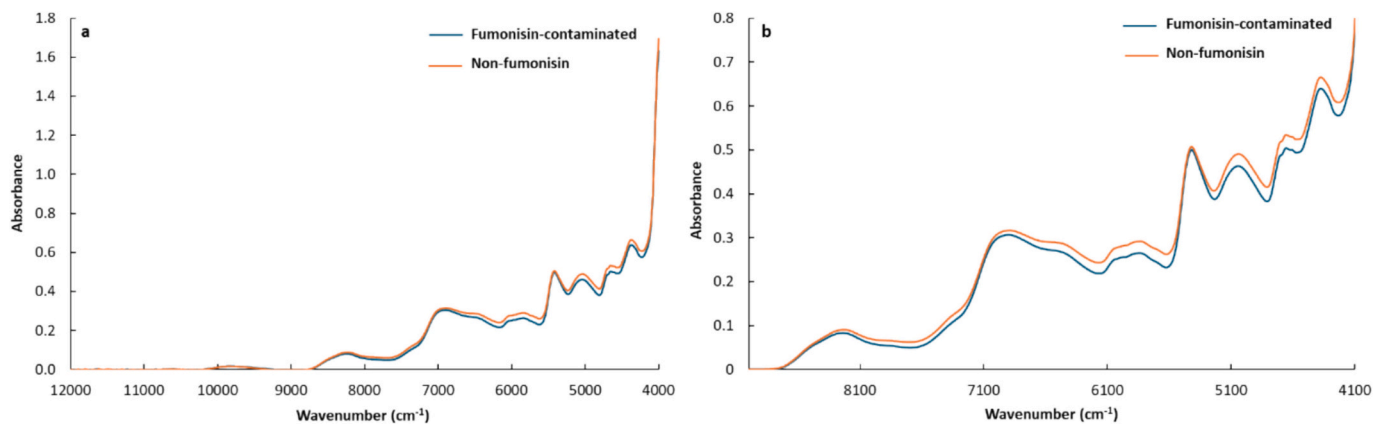


Fig. 1. NIR spectra from fumonisin-contaminated and non-contaminated maize samples: (a) full spectral interval (4000–12,000 cm^{-1}) and (b) selected spectral interval (4100–8600 cm^{-1}).

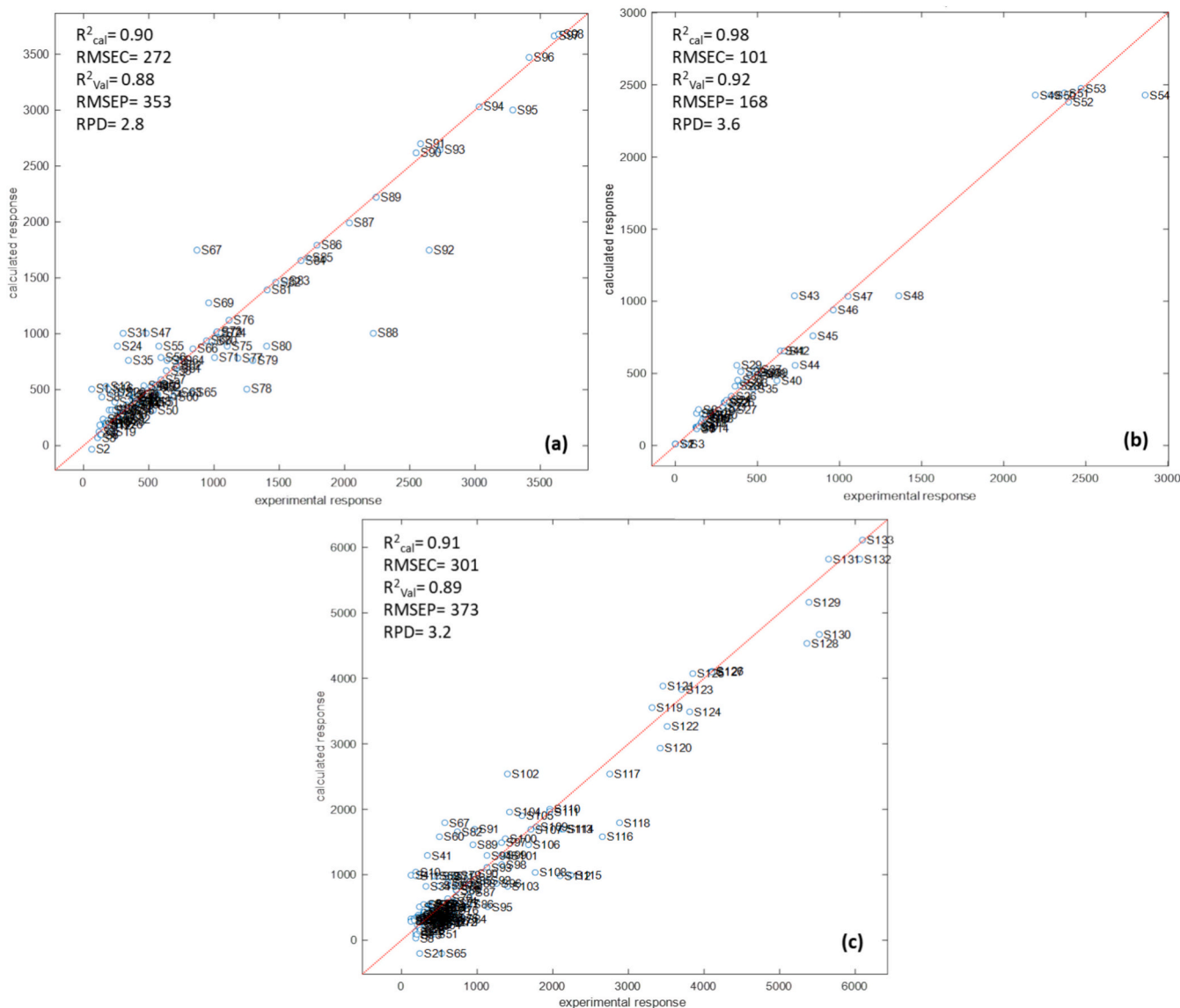


Fig. 2. Predictive PLS model parameters and linear regression plots for the calibration data set using second derivative pre-processed treatment, for: (a) FB1, (b) FB2, and (c) FB1 + FB2 concentrations in maize samples.

N—H combinational vibrations linked to polysaccharides and proteins (Shen et al., 2022).

Absorbance intensity was lower in fumonisin-contaminated samples compared to non-contaminated samples (Fig. 1), emphasizing the potential of raw NIR spectral data for detecting contamination. Similar phenomena have been reported for FB1 + FB2 contamination in maize (Borràs-Vallverdú et al., 2024; Shen et al., 2022) and DON contamination in wheat (Zhang et al., 2021), where fungal activity was shown to alter carbohydrate and protein levels, leading to physical grain deterioration. This deterioration likely increased grain porosity, resulting in light scattering effects and reducing the absorption of NIR radiation (Tao et al., 2019).

Physical and chemical changes in samples became increasingly significant due to.

fungal infection, and thus the spectra exhibited certain regular changes in response.

3.3. Partial least square (PLS) models

The parameters of the developed PLS models and linear regression plots for predicted versus measured FB1, FB2, and FB1 + FB2 concentrations are shown in Fig. 2.

The optimal PLS models for FB1, FB2, and FB1 + FB2 used 10 principal components (PCs) and 2nd derivative preprocessing. These models exhibited strong predictive performance with R^2 values of 0.90 (calibration) and 0.88 (validation) for FB1, and RMSEC and RMSEP values of 272 $\mu\text{g}/\text{kg}$ and 403 $\mu\text{g}/\text{kg}$, respectively. FB2 models showed higher accuracy with R^2 values of 0.98 for both calibration and validation, and SEC and SEP values of 101 $\mu\text{g}/\text{kg}$ and 336 $\mu\text{g}/\text{kg}$, respectively. FB1 + FB2 models achieved R^2 values of 0.91 (calibration) and 0.89 (validation), with RMSEC and RMSEP values of 260 $\mu\text{g}/\text{kg}$ and 373 $\mu\text{g}/\text{kg}$, respectively.

RPD values ranged from 2.8 to 3.6, with determination coefficients exceeding 0.88, indicating strong predictive ability for fumonisins (Hui Jiang et al., 2021). Previous studies reported by cross-validation $R^2_{\text{cal}} = 0.99$, RMSEC = 588 $\mu\text{g}/\text{kg}$ and RPD = 2.0 for FB1; while for FB2 $R^2_{\text{cal}} = 0.98$, RMSEC = 258 $\mu\text{g}/\text{kg}$ and RPD = 2.0 for FB2 (Tyska et al., 2021). Borràs-Vallverdú et al. (2024) presented $R^2 = 0.76$, RMSEC = 3.7 mg/kg and RPD = 2.0 for FB1, and $R^2 = 0.81$, RMSEC = 2.1 mg/kg and RPD = 2.3 for FB2, using near-infrared hyperspectral imaging (NIR-HSI). For FB1 + FB2 in maize, similar model parameters were reported with $R^2 = 0.98$, RMSEP = 659 $\mu\text{g}/\text{kg}$ and RPD = 3.3 (Tyska et al., 2021). In another study, Shen et al. (2022) observed lower values, with $R^2 = 0.78$ and RMSEC = 20.15 mg/kg during calibration, and $R^2 = 0.80$, RMSEP = 18.77 mg/kg, and RPD = 3.0 in validation. This model utilized MSC (multiplicative scatter correction), first Savitzky-Golay (SG) derivative preprocessing, and 11 PCs.

A screening model for contaminated maize developed by Giacomo and Stefania (2013) achieved high calibration accuracy ($R^2_{\text{cal}} = 0.99$, $R^2_{\text{val}} = 0.91$, RMSEC = 0.144 mg/kg, and RMSEP = 0.893 mg/kg). However, overfitting was evident due to the use of 21 PCs. Additionally, Ghilardelli et al. (2022) developed a NIR calibration model using random forest classification for the sum of fumonisin concentrations, achieving an accuracy of 88.3 % and an average precision of 92.4 %.

Table 2

Calibration, validation, and testing artificial neural networks (ANN) models parameters for FB1, FB2, and FB1 + FB2 levels.

	LVs	Calibration		Validation		Testing	
		Rcal	RMSE	Rval	RMSE	Rtest	RMSE
FB1	12	0.98	200	0.71	794	0.91	457
FB2	12	0.99	109	0.87	344	0.93	271
FB1 + FB2	12	0.99	131	0.95	656	0.91	128

LVs- Latent variables; RMSE- Root mean square error.

3.4. Artificial neural network (ANN) models

Statistical parameters for calibration, validation, and testing ANN models predicting FB1, FB2, and FB1 + FB2 concentrations in maize are summarized in Table 2.

The ANN model for FB1 achieved correlation coefficients of 0.98, 0.71, and 0.91 for calibration, validation, and testing datasets, respectively. For FB2, the corresponding coefficients were 0.99, 0.87, and 0.93. The combined FB1 + FB2 model yielded coefficients of 0.99, 0.95, and 0.91. RMSE values ranged from 200 to 794 $\mu\text{g}/\text{kg}$ for FB1, 109–344 $\mu\text{g}/\text{kg}$ for FB2, and 131–656 $\mu\text{g}/\text{kg}$ for FB1 + FB2. The ANN predictive models for FB1, FB2, and FB1 + FB2 demonstrated strong calibration performance, though their validation results were slightly weaker (Table 2), suggesting the calibration overfitting and challenges in adapting the new data for model. This may be due to sample variability or small spectral differences not fully accounted for during calibration. Additionally, the limited size of the calibration set may constrain ANN effectiveness, as these models typically perform best with more than five hundred samples (Bailly et al., 2024).

Comparable results have been reported for AFB1 with R ranging 0.90–0.99 and RMSE of 1.35–6.62 $\mu\text{g}/\text{kg}$ for predictive model (B. Wang et al., 2022; Liu, He et al., 2022) and for ZEN ($R = 0.95$ and RMSE = 3.66 $\mu\text{g}/\text{kg}$) in predictive dataset (Liu, Deng et al., 2022). However, no prior studies applied ANN models specifically to NIR-based fumonisin detection. Good predictive performance was achieved for aflatoxins content in maize using Standard Normal Variate + First derivative (SNV + D1) preprocessing with $R_{\text{cal}} = 0.99$, RMSE = 0.91 $\mu\text{g}/\text{kg}$, and $R_{\text{test}} = 0.74$, RMSE = 4.9 $\mu\text{g}/\text{kg}$ as reported by (Bailly et al. (2024).

Consistent with findings from other studies (Bailly et al., 2024) artificial neural network (ANN) models outperformed PLS models, particularly for detecting FB1 + FB2, underscoring their potential in handling complex data modelling. Additionally, ANN predictive models employing machine learning approaches for fumonisin contamination in harvested maize achieved accuracy levels exceeding 75 % (Camardo Leggieri, Mazzoni, & Battilani, 2021).

Our results indicate that the best calibration and validation models for predicting FB1 + FB2 occurrence in maize samples were achieved using the ANN method, may be due their capability to capture model complex and non-linear relationships (Bailly et al., 2024). However, for individual FB1 and FB2, the PLS algorithm demonstrated slightly better performance in calibration and validation. These findings highlight the importance of developing predictive models that leverage both PLS and ANN features to fully explore the potential of NIR spectroscopy for fumonisin prediction in maize samples.

The Fig. 3 illustrates the distribution of 60 representative maize samples used to construct the ANN models, categorized by three levels of FB1 + FB2 concentrations: 30 % of the samples fall within the range of 125–300 $\mu\text{g}/\text{kg}$, 40 % within 300–3500 $\mu\text{g}/\text{kg}$, and 30 % exceed 3500 $\mu\text{g}/\text{kg}$, with the goal to evaluate the performance of NIR for fumonisin screening.

The quantitative analytical model for FB1 + FB2 concentration was constructed using 10 latent variables and second derivative pre-processed data. The results indicate that artificial neural networks (ANN) are an ideal algorithm for modelling complex matrices, as they can identify and interpret associations while generating generalized outcomes from specific data models (Sampaio et al., 2023). This nonlinear modelling approach proved effective for quantifying FB1 + FB2 contamination intervals, achieving correlation coefficients of 0.99, 0.79 and 0.86, for calibration, validation, and testing, respectively. The categorized ANN model exhibited exceptional calibration performance, demonstrating its ability to capture nearly all of the variance within the training data. While performance on the test set remained strong, it was slightly lower than on the training set, as predicted (Bailly et al., 2024). This suggests that the model is relatively robust but could still be improved through additional data or methods aimed at improving generalization. In literature was found a study, that ANN model

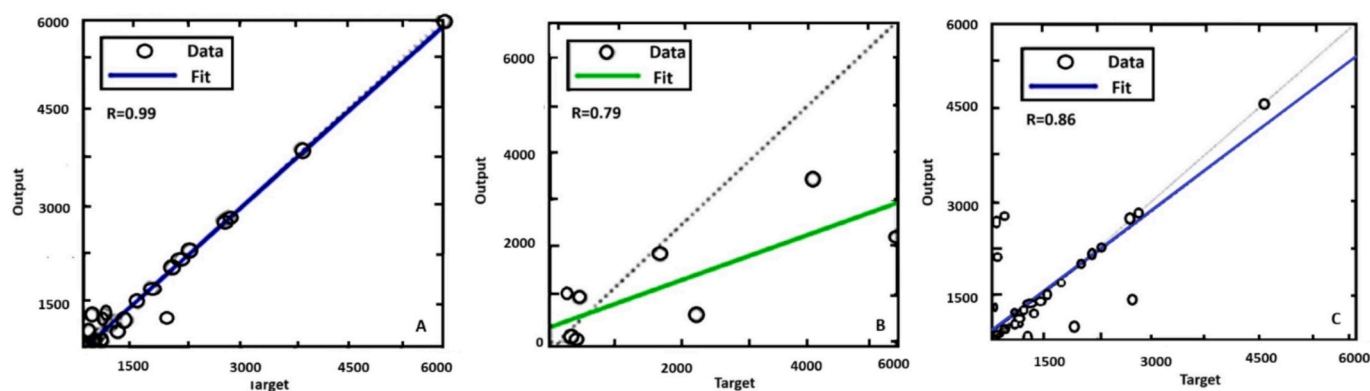


Fig. 3. ANN models for categorized by three levels of FB1 + FB2 (30 % of the samples fall within the range of 125–300 $\mu\text{g}/\text{kg}$, 40 % within 300–3500 $\mu\text{g}/\text{kg}$, and 30 % exceed 3500 $\mu\text{g}/\text{kg}$): (A) calibration, (B) testing, and (C) validation datasets.

demonstrated the efficiency of an electronic nose (e-nose) in distinguishing contaminated maize samples at levels above or below the legal limits, reaching an accuracy of 77 % for aflatoxin B1 and 78 % for fumonisins (Camardo Leggieri, Mazzoni, Fodil, et al., 2021). Another study demonstrated that neural network models, integrating multiple data sources— daily weather conditions, satellite imagery and soil data, achieved high class-specific accuracy in predicting mycotoxin levels over a one-year period. The results highlighted this dynamic geospatial models' effectiveness in monitoring annual mycotoxin levels in maize, with predictive validations of 73 % for aflatoxin and 85 % for fumonisin. The authors also categorized two levels groups (high and low) for aflatoxins (high $>20 \mu\text{g}/\text{kg}$; low $\leq 20 \mu\text{g}/\text{kg}$) and fumonisins (high $>5000 \mu\text{g}/\text{kg}$; low $\leq 5000 \mu\text{g}/\text{kg}$), obtained for aflatoxins the testing data set of 0.98 and for fumonisins was 0.96, developed by ANN approach, showing for high contamination level of aflatoxins and fumonisins a balanced accuracy of 73 % and 85 %, respectively (Castano-Duque et al., 2023). These findings underscore the efficacy of ANN models in enhancing the predictive accuracy of NIR spectroscopy for fumonisin detection in maize.

4. Conclusion

This study evaluated the performance of NIR spectroscopy as a rapid and efficient methodology for detecting fumonisin occurrence in maize samples using PLS and ANN algorithms. For the first time, two distinct statistical approaches were applied to assess NIR performance for FB1 and FB2 detection in maize.

The results emphasise the potential of raw NIR spectra to distinguish similarities and differences between fumonisin-contaminated and uncontaminated samples, as reflected in the positions and intensities of the characteristic spectral peaks. The coefficients of determination for fumonisin content calibration ranged from 0.90 to 0.98, and for validation, from 0.71 to 0.95, using both PLS and ANN methods. Predictive models demonstrated high performance, with the PLS method being more effective for FB2 detection, while the ANN approach was proficient in modelling combined FB1 + FB2 concentrations.

These findings suggest that NIR spectroscopy, combined with PLS and ANN algorithms, is a fast and reliable tool for assessing fumonisin levels in maize samples. However, further studies are necessary to enhance model accuracy and enable its direct application in harvested maize. To improve food safety, predictive NIR models could be instrumental in restricting the processing of contaminated samples and facilitating the early identification of cereal lots exceeding European legal limits for fumonisin levels ($>4000 \mu\text{g}/\text{kg}$) within the agricultural food supply chain.

Funding

This research was funded by National Funds by Rural Development Program through the Operational Group QUALIMILHO - New sustainable integration strategies that guarantee quality and safety in the national maize, PDR2020 n^o 101-031295 (2017–2020). This work was also supported by FCT, Portuguese Foundation for Science and Technology through the Research Unit GREEN-IT Bioresources for Sustainability Base Funding <https://doi.org/10.54499/UIDB/04551/2020> and Programmatic Funding <https://doi.org/10.54499/UIDP/04551/2020> and CIMO (UIDB/00690/2020 and UIDP/00690/2020). This research was also funded by PT national funds (FCT/MCTES, Fundação para a Ciência e Tecnologia and Ministério da Ciência, Tecnologia e Ensino Superior) through the grant UIDB/00211/2020.

CRediT authorship contribution statement

Bruna Carbas: Writing – original draft, Visualization, Validation, Software, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Pedro Sampaio:** Writing – original draft, Validation, Software, Methodology, Investigation. **Sílvia Cruz Barros:** Writing – review & editing, Formal analysis. **Andreia Freitas:** Writing – review & editing, Methodology, Formal analysis. **Ana Sanches Silva:** Writing – review & editing, Validation, Supervision, Resources, Methodology. **Carla Brites:** Writing – review & editing, Supervision, Project administration, Methodology, Funding acquisition, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper. The authors are an Editorial Board Member/Editor-in-Chief/Associate Editor/Guest Editor for this journal and was not involved in the editorial review or the decision to publish this article.

Acknowledgments

We sincerely acknowledge Tiago Silva Pinto for assisting with farmer selection, for João Coimbra and Nuno Tomé by the sampling logistics.

Data availability

Data will be made available on request.

References

- Acquarelli, J., van Laarhoven, T., Gerretzen, J., Tran, T. N., Buydens, L. M. C., & Marchiori, E. (2017). Convolutional neural networks for vibrational spectroscopic data analysis. *Analytica Chimica Acta*, 954, 22–31. <https://doi.org/10.1016/j.aca.2016.12.010>
- Bailly, S., Orlando, B., Brustel, J., Bailly, J.-D., & Levasseur-Garcia, C. (2024). Rapid detection of aflatoxins in ground maize using near infrared spectroscopy. *Toxins*, 16(9), 385. <https://doi.org/10.3390/toxins16090385>
- Borrás-Vallverdú, B., Marín, S., Sanchis, V., Gatiús, F., & Ramos, A. J. (2024). NIR-HSI as a tool to predict deoxynivalenol and fumonisins in maize kernels: A step forward in preventing mycotoxin contamination. *Journal of the Science of Food and Agriculture*, 104(9), 5495–5503. <https://doi.org/10.1002/jsfa.13388>
- Camardo Leggieri, M., Mazzoni, M., & Battilani, P. (2021). Machine learning for predicting mycotoxin occurrence in maize. *Frontiers in Microbiology*, 12(April), 1–10. <https://doi.org/10.3389/fmicb.2021.661132>
- Camardo Leggieri, M., Mazzoni, M., Fodil, S., Moschini, M., Bertuzzi, T., Prandini, A., & Battilani, P. (2021). An electronic nose supported by an artificial neural network for the rapid detection of aflatoxin B1 and fumonisins in maize. *Food Control*, 123 (August 2020), Article 107722. <https://doi.org/10.1016/j.foodcont.2020.107722>
- Castano-Duque, L., Winzeler, E., Blackstock, J. M., Liu, C., Vergopolan, N., Focker, M., ... Rajasekaran, K. (2023). Dynamic geospatial modeling of mycotoxin contamination of corn in Illinois: Unveiling critical factors and predictive insights with machine learning. *Frontiers in Microbiology*, 14. <https://doi.org/10.3389/fmicb.2023.1283127>
- Chavez, R. A., Cheng, X., Herrman, T. J., & Stasiewicz, M. J. (2022). Single kernel aflatoxin and fumonisin contamination distribution and spectral classification in commercial corn. *Food Control*, 131(July 2021), Article 108393. <https://doi.org/10.1016/j.foodcont.2021.108393>
- Chen, X., Abdallah, M. F., Landschoot, S., Audenaert, K., De Saeger, S., Chen, X., & Rajkovic, A. (2023). *Aspergillus flavus* and *fusarium verticillioides* and their main mycotoxins: Global distribution and scenarios of interactions in maize. *Toxins*, 15(9), 1–21. <https://doi.org/10.3390/toxins15090577>
- Damiani, T., Righetti, L., Suman, M., Galaverna, G., & Dall'Asta, C. (2019). Analytical issue related to fumonisins: A matter of sample comminution? *Food Control*, 95(July 2018), 1–5. <https://doi.org/10.1016/j.foodcont.2018.07.029>
- Eskola, M., Kos, G., Elliott, C. T., Hajslová, J., Mayar, S., & Krska, R. (2020). Worldwide contamination of food-crops with mycotoxins: Validity of the widely cited 'FAO estimate' of 25%. *Critical Reviews in Food Science and Nutrition*, 60(16), 2773–2789. <https://doi.org/10.1080/10408398.2019.1658570>
- Freitas, A., Barros, S., Brites, C., Barbosa, J., & Silva, A. S. (2019). Validation of a biochip chemiluminescent immunoassay for multi-mycotoxins screening in maize (*Zea mays* L.). *Food Analytical Methods*, 12(12), 2675–2684. <https://doi.org/10.1007/s12161-019-01625-1>
- García-Díaz, M., Gil-Serna, J., Vázquez, C., Botia, M. N., & Patiño, B. (2020). A comprehensive study on the occurrence of mycotoxins and their producing fungi during the maize production cycle in Spain. *Microorganisms*, 8(1). <https://doi.org/10.3390/microorganisms8010141>
- Ghilardelli, F., Barbato, M., & Gallo, A. (2022). A preliminary study to classify corn silage for high or low mycotoxin contamination by using near infrared spectroscopy. *Toxins*, 14(5). <https://doi.org/10.3390/toxins14050323>
- Giacomo, D. R., & Stefania, D. Z. (2013). A multivariate regression model for detection of fumonisins content in maize from near infrared spectra. *Food Chemistry*, 141(4), 4289–4294. <https://doi.org/10.1016/j.foodchem.2013.07.021>
- Guan, X., Feng, Y., Suo, D., Xiao, Z., Wang, S., Liang, Y., & Fan, X. (2022). Simultaneous Determination of 11 Mycotoxins in Maize via Multiple-Impurity Adsorption Combined with Liquid Chromatography–Tandem Mass Spectrometry. *Foods*, 11(22). <https://doi.org/10.3390/foods11223624>
- Guo, W., Feng, D., Yang, X., Zhao, Z., & Yang, J. (2024). Screening and dietary exposure assessment of T-2 toxin and its modified forms in commercial cereals and cereal-based products in Shanghai. *Food Chemistry: X*, 21(January), Article 101199. <https://doi.org/10.1016/j.foodx.2024.101199>
- Hoppe, K., Chełkowski, J., Błaszczyk, L., & Bocianowski, J. (2024). Observation of changes in *fusarium* mycotoxin profiles in maize grain over the last decade in Poland. *Food Control*, 158(December 2023). <https://doi.org/10.1016/j.foodcont.2023.110248>
- Inglis, A., Parnell, A. C., Subramani, N., & Doohan, F. M. (2024). Machine learning applied to the detection of mycotoxin in food: A systematic review. *Toxins*, 16(6), 1–30. <https://doi.org/10.3390/toxins16060268>
- Jiang, H., Su, H., Wu, K., Dong, Z., Li, X., Nie, L., ... Xiong, Y. (2023). Multiplexed lateral flow immunoassay based on inner filter effect for mycotoxin detection in maize. *Sensors and Actuators B: Chemical*, 374(October 2022), 3–9. <https://doi.org/10.1016/j.snb.2022.132793>
- Jiang, H., Wang, J., & Chen, Q. (2021). Comparison of wavelength selected methods for improving of prediction performance of PLS model to determine aflatoxin B1 (AFB1) in wheat samples during storage. *Microchemical Journal*, 170(July), Article 106642. <https://doi.org/10.1016/j.microc.2021.106642>
- Kagot, V., De Boevre, M., Landschoot, S., Obiero, G., Okoth, S., & De Saeger, S. (2022). Comprehensive analysis of multiple mycotoxins and *aspergillus flavus* metabolites in maize from Kenyan households. *International Journal of Food Microbiology*, 363(July 2021), Article 109502. <https://doi.org/10.1016/j.ijfoodmicro.2021.109502>
- Kibwana, M., Kimbokota, F., Christopher, R., & Mmongoyo, J. A. (2023). Aflatoxins in stored maize, maize flours, and stiff porridge consumed in schools: A case study of Dodoma region, Tanzania. *Food Control*, 146(June 2022), Article 109519. <https://doi.org/10.1016/j.foodcont.2022.109519>
- Kim, Y., Baek, I., Lee, K., Kim, G., Kim, S., Kim, S., ... Kim, M. S. (2023). Rapid detection of single- and co-contaminant aflatoxins imaging techniques. *Toxins*, 1–12.
- Kos, J., Hajnal, E. J., Šarić, B., Jovanov, P., Nedeljković, N., Milovanović, I., & Krulj, J. (2017). The influence of climate conditions on the occurrence of deoxynivalenol in maize harvested in Serbia during 2013–2015. *Food Control*, 73, 734–740. <https://doi.org/10.1016/j.foodcont.2016.09.022>
- Kos, J., Janić Hajnal, E., Malachová, A., Steiner, D., Stranska, M., Krska, R., ... Sulyok, M. (2020). Mycotoxins in maize harvested in republic of Serbia in the period 2012–2015. Part 1: Regulated mycotoxins and its derivatives. *Food Chemistry*, 312. <https://doi.org/10.1016/j.foodchem.2019.126034>
- Li, T., Li, J., Wang, J., Xue, K. S., Su, X., Qu, H., ... Jiang, Y. (2024). The occurrence and management of fumonisin contamination across the food production and supply chains. *Journal of Advanced Research*, 60(723), 13–26. <https://doi.org/10.1016/j.jare.2023.08.001>
- Liu, T., He, J., Yao, W., Jiang, H., & Chen, Q. (2022). Determination of aflatoxin B1 value in corn based on Fourier transform near-infrared spectroscopy: Comparison of optimization effect of characteristic wavenumbers. *Lwt*, 164(June), Article 113657. <https://doi.org/10.1016/j.lwt.2022.113657>
- Liu, W., Deng, H., Shi, Y., Liu, C., & Zheng, L. (2022). Application of multispectral imaging combined with machine learning methods for rapid and non-destructive detection of zearalenone (ZEN) in maize. *Measurement: Journal of the International Measurement Confederation*, 203(August), Article 111944. <https://doi.org/10.1016/j.measurement.2022.111944>
- Liverpool-Tasie, L. S. O., Turna, N. S., Ademola, O., Obadina, A., & Wu, F. (2019). The occurrence and co-occurrence of aflatoxin and fumonisin along the maize value chain in Southwest Nigeria. *Food and Chemical Toxicology*, 129(May), 458–465. <https://doi.org/10.1016/j.fct.2019.05.008>
- Mazaheri, M. (2023). Investigating the possibility of the occurrence of mycotoxins in rice and rice flour imported to Iran. *Journal of Food Composition and Analysis*, 122(June), Article 105464. <https://doi.org/10.1016/j.jfca.2023.105464>
- Nada, S., Nikola, T., Bozidar, U., Ilija, D., & Andreja, R. (2022). Prevention and practical strategies to control mycotoxins in the wheat and maize chain. *Food Control*, 136 (January), Article 108855. <https://doi.org/10.1016/j.foodcont.2022.108855>
- Nathanail, A. V., Sývahučko, J., Malachová, A., Jestoi, M., Varga, E., Michlmayr, H., ... Peltonen, K. (2015). Simultaneous determination of major type A and B trichothecenes, zearalenone and certain modified metabolites in Finnish cereal grains with a novel liquid chromatography-tandem mass spectrometric method. *Analytical and Bioanalytical Chemistry*, 407(16), 4745–4755. <https://doi.org/10.1007/s00216-015-8676-4>
- Nirala, N. R., Sadhasivam, S., Singh, R. K., Sionov, E., & Shtenberg, G. (2025). Sensitive ratiometric detection of Fumonisin B1 using a reusable ag-psi SERS platform. *Food Chemistry: X*, 25(June 2024), Article 102151. <https://doi.org/10.1016/j.foodx.2024.102151>
- Oliveira, M. S., Diel, A. C. L., Rauber, R. H., Fontoura, F. P., Mallmann, A., Dilkin, P., & Mallmann, C. A. (2015). Free and hidden fumonisins in Brazilian raw maize samples. *Food Control*, 53, 217–221. <https://doi.org/10.1016/j.foodcont.2014.12.038>
- Oliveira, M. S., Rocha, A., Sulyok, M., Krska, R., & Mallmann, C. A. (2017). Natural mycotoxin contamination of maize (*Zea mays* L.) in the south region of Brazil. *Food Control*, 73, 127–132. <https://doi.org/10.1016/j.foodcont.2016.07.033>
- Price, J. L., Visagie, C. M., Meyer, H., & Yilmaz, N. (2024). Fungal species and mycotoxins associated with maize ear rots collected from the eastern cape in South Africa. *Toxins*, 16(2). <https://doi.org/10.3390/toxins16020095>
- Qu, M., He, Y., Xu, W., Liu, D., An, C., Liu, S., Liu, G., & Cheng, F. (2024). Array-optimized artificial olfactory sensor enabling cost-effective and non-destructive detection of mycotoxin-contaminated maize. *Food Chemistry*, 456(June), Article 139940. <https://doi.org/10.1016/j.foodchem.2024.139940>
- Sampaio, P. S., Carbas, B., & Brites, C. (2023). Development of prediction models for the pasting parameters of Rice based on near-infrared and machine learning tools. *Applied Sciences (Switzerland)*, 13(16). <https://doi.org/10.3390/app13169081>
- Shen, G., Kang, X., Su, J., Qiu, J., Liu, X., Xu, J., ... Mohamed, S. R. (2022). Rapid detection of fumonisin B1 and B2 in ground corn samples using smartphone-controlled portable near-infrared spectrometry and chemometrics. *Food Chemistry*, 384(50), Article 132487. <https://doi.org/10.1016/j.foodchem.2022.132487>
- Shi, H., Li, J., Zhao, Y., Mao, J., Wang, H., & Zhu, J. (2023). Effect of *aspergillus flavus* contamination on the fungal community succession, mycotoxin production and storage quality of maize kernels at various temperatures. *Food Research International*, 174(P2), Article 113662. <https://doi.org/10.1016/j.foodres.2023.113662>
- Silva, A. S., Brites, C., Pouca, A. V., Barbosa, J., & Freitas, A. (2019). UHPLC-ToF-MS method for determination of multi-mycotoxins in maize: Development and validation. *Current Research in Food Science*, 1, 1–7. <https://doi.org/10.1016/j.crf.2019.07.001>
- Smeesters, L., Meulebroeck, W., Raeymaekers, S., & Thienpont, H. (2016). Non-destructive detection of mycotoxins in maize kernels using diffuse reflectance spectroscopy. *Food Control*, 70, 48–57. <https://doi.org/10.1016/j.foodcont.2016.05.039>
- Tao, F., Yao, H., Zhu, F., Hruska, Z., Liu, Y., Rajasekaran, K., & Bhatnagar, D. (2019). A rapid and nondestructive method for simultaneous determination of Aflatoxigenic fungus and aflatoxin contamination on corn kernels. *Journal of Agricultural and Food Chemistry*, 67(18), 5230–5239. <https://doi.org/10.1021/acs.jafc.9b01044>
- Tarazona, A., Gómez, J. V., Mateo, F., Jiménez, M., Romera, D., & Mateo, E. M. (2020). Study on mycotoxin contamination of maize kernels in Spain. *Food Control*, 118 (March), Article 107370. <https://doi.org/10.1016/j.foodcont.2020.107370>
- Tong, W., Fang, H., Xiong, H., Wei, D., Leng, Y., Hu, X., Huang, X., & Xiong, Y. (2021). Eco-friendly fluorescent elisa based on bifunctional phage for ultrasensitive detection of ochratoxin A in corn. *Foods*, 10(10). <https://doi.org/10.3390/foods10102429>
- Tyska, D., Mallmann, A. O., Vidal, J. K., de Almeida, C. A. A., Gressler, L. T., & Mallmann, C. A. (2021). Multivariate method for prediction of fumonisins B1 and B2

- and zearalenone in Brazilian maize using near infrared spectroscopy (NIR). *PLoS One*, 16(1 January), 1–14. <https://doi.org/10.1371/journal.pone.0244957>
- Udomkun, P., Wiredu, A. N., Nagle, M., Müller, J., Vanlauwe, B., & Bandyopadhyay, R. (2017). Innovative technologies to manage aflatoxins in foods and feeds and the profitability of application – A review. *Food Control*, 76, 127–138. <https://doi.org/10.1016/j.foodcont.2017.01.008>
- Wang, B., Deng, J., & Jiang, H. (2022). Markov transition field combined with convolutional neural network improved the predictive performance of near-infrared spectroscopy models for determination of aflatoxin B1 in maize. *Foods*, 11(15). <https://doi.org/10.3390/foods11152210>
- Wang, Y., Zhao, Y., Jin, Y., Wang, Y., Xiao, G., Baeyens, J., & Su, H. (2025). Double detection of mycotoxins based on aptamer induced Fe3O4@TiO2@ag Core – Shell nanoparticles “turn on” fluorescence resonance energy transfer. *Food Chemistry*, 464 (P1), Article 141601. <https://doi.org/10.1016/j.foodchem.2024.141601>
- Wold, S., Sjöström, M., & Eriksson, L. (2001). PLS-regression: A basic tool of chemometrics original research article. *Chemometrics and Intelligent Laboratory Systems*, 58(2), 109–130.
- Woo, S. Y., Lee, S. Y., Park, S. B., & Chun, H. S. (2024). Simultaneous determination of 17 regulated and non-regulated fusarium mycotoxins co-occurring in foodstuffs by UPLC-MS/MS with solid-phase extraction. *Food Chemistry*, 438(May 2023), Article 137624. <https://doi.org/10.1016/j.foodchem.2023.137624>
- Zhang, B., Jiang, X., Shen, F., He, X., Fang, Y., & Hu, Q. (2021). Rapid screening of DON contamination in whole wheat meals by Vis/NIR spectroscopy and computer vision coupling technology. *International Journal of Food Science and Technology*, 56(6), 2588–2595. <https://doi.org/10.1111/ijfs.14775>
- Zhao, L., Zhou, L., Dansou, D. M., Tang, C., Zhang, J., Qin, Y., & Yu, Y. (2024). Ultrasensitive analyses of zearalenone in grain samples with a catalytic oxidation platform involving gold nanomaterials. *Food Chemistry: X*, 23(January), 1–6. <https://doi.org/10.1016/j.fochx.2024.101666>